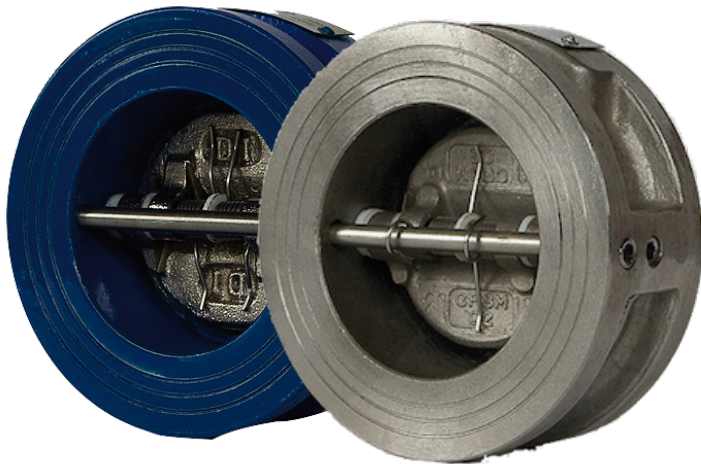


# Dual-plate check valve DR01 / DR02 / DR03 / DR04



**Description:**

Dual-plate check valves allow the medium to flow just in one direction. Check valve will close automatically, if the flow of the medium changes the direction.

**Features:**

- suitable for neutral and not neutral **gaseous & liquid media**
- short length acc to DIN EN or API
- low opening pressure
- direction of flow horizontal, vertical from below – up to DN200 also from above

**Connection:**

DN 50, 65, 80, 100, 125, 200, 250, 300, 350, 400, 450, 500, 600

**Temperature:**

-10°C to +200°C  
- depending on design

**Pressure:**

0,0 bar – 16,0 bar  
- depending on design

**Material:**

Parts:	type DR01	type DR02	type DR03	type DR04
<b>Body</b>	GGG40 (epoxy-covered)	GGG40 (epoxy-covered)	1.4408 / A 351 CF8M	GGG40 (epoxy-covered)
<b>Plate</b>	GGG40	1.4408 / A 351 CF8M	1.4408 / A 351 CF8M	Alu.-bronze C954
<b>Stem</b>	1.4401 / AISI 316	1.4401 / AISI 316	1.4401 / AISI 316	1.4401 / AISI 316
<b>Spring</b>	1.4571 / AISI 316 Ti	1.4571 / AISI 316 Ti	1.4571 / AISI 316 Ti	1.4571 / AISI 316 Ti

**Seal**

	type DR01	type DR02	type DR03	type DR04
NBR	-10°C - +90°C	-10°C - +90°C	-10°C - +90°C	-10°C - +90°C
EPDM*	-10°C - +120°C	-10°C - +120°C	-10°C - +120°C	-10°C - +120°C
FKM	-10°C - +150°C	-10°C - +150°C	-10°C - +200°C	-10°C - +150°C

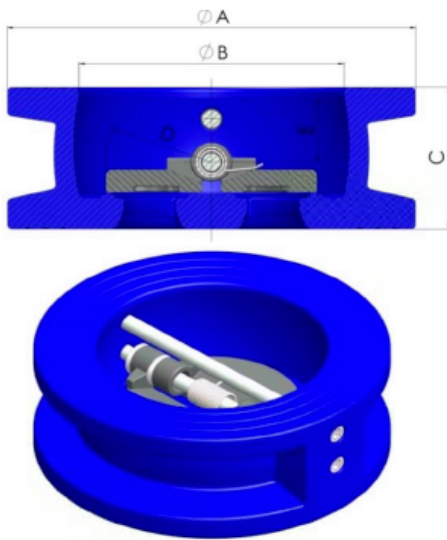
\* approval for drinking water on EPDM sealing up to +85°C acc. to WRAS

**Pressure-temperature-rating**

type DR01 + DR04	temperature in °C					pressure (bar)
	-10	20	50	100	150	
DN50 – DN250	16	16	15,6	14,9	14,7	
DN300 – DN600	10	10	9,7	9,3	9,2	
type DR02	-10	20	50	100	150	pressure (bar)
DN50 – DN250	16	16	14,8	12,9	11,6	
DN300 – DN600	10	10	9,2	8,1	7,2	
type DR03	-10	20	50	100	150	200
DN50 – DN250	16	16	14,8	12,9	11,6	10,2
DN300 – DN600	10	10	9,2	8,1	7,2	6,4

Please consider temperature ranges of the seals!

Dimensions:



DN		A*					B	C		D	E
Size		PN10	PN16	PN25	PN40	ANSI 150	mm	EN 558	API 594		
50	2"	107				101	70,5	43	60	28,8	19
65	2,5"	127				121	80	46	67	36,1	20
80	3"	142				134	98	64	73	43,4	28
100	4"	162		-		171	117	64	73	52,8	27
125	5"	192		-		193	145	70	83	65,7	30
150	6"	218		-		219	172	76	98	78,6	31
200	8"	273		-		276	221	89	127	104,4	33
250	10"	328		-		336	275,5	114	146	127	50
300	12"	378	-	-	-	406	325,5	114	181	148,3	43
350	14"	438	-	-	-	448	361	127	184	172,4	45
400	16"	489	-	-	-	511	412	140	191	197,4	52
450	18"	539	-	-	-	546	468	152	203	217,8	58
500	20"	594	-	-	-	603	515	152	219	241	58
600	24"	695	-	-	-	714	624	178	222	295,4	73

\* flange centering rings can be used to achieve the flange connection dimensions

Face to face acc. to: DIN EN 558-1 row 16 (DIN3202 / K3)




Flange acc. to: DIN EN 1092-1 PN10/16/25/40

DN	50	65	80	100	125	150	200	250	300	350	400	450	500	600
Connection:	PN10/16/25/40			PN10/16				PN10						

Face to face acc. to: API 594

Flange acc. to: ANSI B16.5 ANSI 150

**Maximal working pressure / opening pressure:**

DN	Kv-Value	Working pressure in bar		Opening pressure at flow direction in mbar		
		EN558	API 594			
SIZE	m3/h					
<b>50</b> 2"	63	0 - 16	0 - 20	~15	~20	~10
<b>65</b> 2,5"	109	0 - 16	0 - 20	~15	~20	~10
<b>80</b> 3"	172	0 - 16	0 - 20	~15	~20	~10
<b>100</b> 4"	289	0 - 16	0 - 20	~15	~20	~10
<b>125</b> 5"	476	0 - 16	0 - 20	~15	~20	~10
<b>150</b> 6"	750	0 - 16	0 - 20	~15	~20	~10
<b>200</b> 8"	1330	0 - 16	0 - 20	~15	~20	~10
<b>250</b> 10"	2080	0 - 16	0 - 20	~15	~20	-
<b>300</b> 12"	3676	0 - 10	0 - 20	~15	~20	-
<b>350</b> 14"	5274	0 - 10	0 - 20	~15	~20	-
<b>400</b> 16"	7306	0 - 10	0 - 20	~15	~30	-
<b>450</b> 18"	9246	0 - 10	0 - 20	~15	~30	-
<b>500</b> 20"	11410	0 - 10	0 - 20	~15	~30	-
<b>600</b> 24"	17570	0 - 10	0 - 20	~15	~30	-

**Test meeting the requirement of PED acc. to DIN EN 12266:**

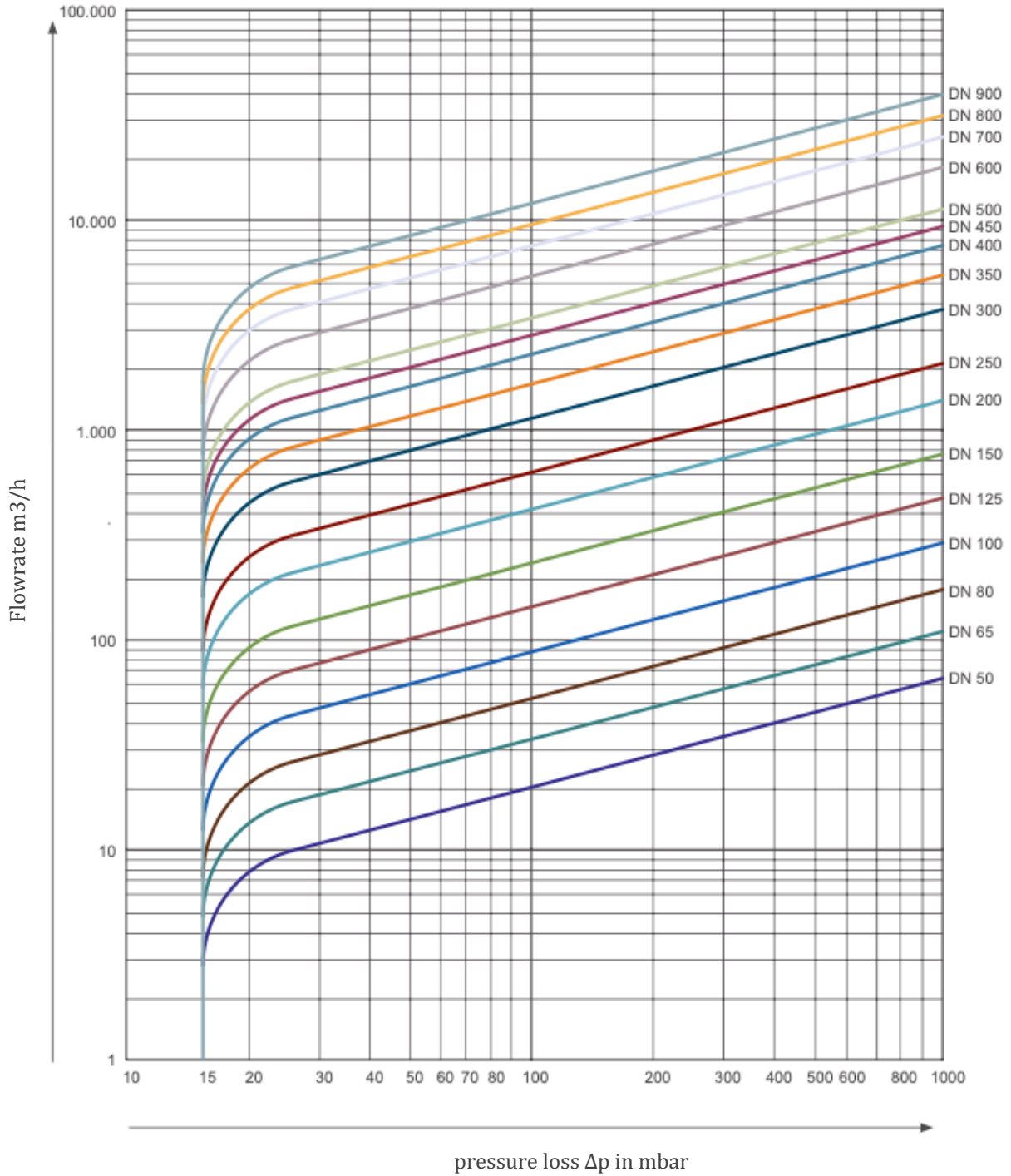
The tightness corresponds to the specified leakage rates:

Type	Soft seat (NBR, EPDM, FKM)
DR01	A*
DR02	A*
DR03	A*
DR04	A*

\* acc. to EN 12266-1 / in order to achieve the specified leakage rate, a back pressure of at least 1 bar is required

**Pressure loss:**

The diagram values are applicable for water at a temperature of 20 °C. The characteristic curves apply to the operation in horizontal pipelines within the valve opening range. For calculations involving other fluids or temperatures, please contact us.



**General safety advices:**

The safety advices for the pipe system, in which the valves are to be mounted, are to be followed. The same applies to the dual plate check valves.

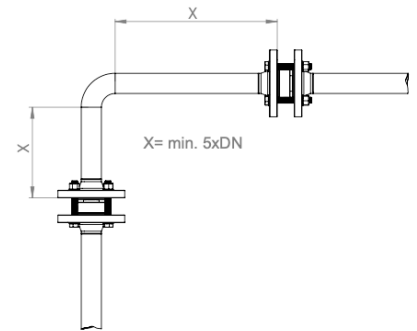
In pipe systems, where our dual plate check valves are to be used, the planning/installing person and the operator are responsible for the following issues:

- The dual plate check valves is to be used according to the regulation in p.1
- The pipe system is to be installed correctly and its operation is to be checked regularly
- The dual plate check valves is to be mounted, removed and repaired by qualified personnel only. The staff is to be regularly instructed according to all relevant regulations concerning working safety and environmental protection, especially in the field of pipes under pressure.
- These staff members have to be informed about the manual and the advices included.

**Installation instruction:**

The following aspects are to be considered during the installation of swing check valves:

- Possible damages to the dual check valves and O-rings are to be checked prior to installation. Check if the valve can be moved. Damaged parts must not be installed.
- Make sure that only those swing check valves are being installed, that meet the operational requirements regarding pressure category, chemical resistance, connection and dimensions.
- Make sure to install a minimum of 5 x nominal diameter of straight pipeline in front of and behind the swing check valve.
- in horizontal pipeline make sure that the stem of armature is in vertical position (see pic. 1)
- Do not install the valves directly onto a pump flange.
- Avoid pulsation and pressure impact.



**After the installation is finished, check the tightness of the connections by a pressure check.**

**Structure article number:**

type	model	seal	diameter
DR01	00 – DIN / PN	01 – EPDM	08 – DN50
DR02	10 – ANSI 150 / API	02 – FPM	09 – DN65
DR03		04 – NBR	10 – DN80
DR04			11 – DN100
			12 – DN125
			13 – DN150
			14 – DN200
			15 – DN250
			16 – DN300
			17 – DN350
			18 – DN400
			19 – DN450
			20 – DN500
			21 – DN600

**Example no. DR01000112:**

**DR01 | 00 | 01 | 12**

Article no. DR01000112

Dual plate check valve

Body: GGG40

Plate: GGG40

Model: DIN

Seal: EPDM

Diameter: DN125

Image similar, subject change without notice.